

Date: Wednesday, 6/27/2007 1:07:11 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR ARM
Job Number	: 33203		
Estimate Number	: 10505		
P.O. Number	: <i>N/A</i>	Part Number	: D2010103
This Issue	: 6/27/2007 S.O. No. : <i>N/A</i>	Drawing Number	: D2010 REV. C2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision	: C2
Previous Run	: 30375	Material	: <i>N/A</i>
Written By	:	Due Date	: 7/10/2007
Checked & Approved By	: <i>07.06.28</i>	Qty:	6 Um: Each
Comment	: Est : F 02.08.21 Re-format; Added D2057 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 1.5750 f(s)/Unit Total : 9.4500 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall
 (M304TR0500W035)

Batch No:

M 104489 (1)
M 104862 (5)

SB 07/06/28

2.0	BRAKE NC	NC BRAKE
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Comment: BRAKE NC

Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727
 Identify as D2010-103

SB 07/06/28 (6)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Bend as per Dwg D2010 using bending Jig D2010-103T2

2- Deburr

m.F. 07-07-18 6

FF 07-07-19 6

4.0	D2057	Plug
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Plug

Pick:

Qty.	Part Number	Description	Batch
1	D2057	Plug	<i>B 25655</i>

FF 07-07-19 6

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Install D2057 plug as per Dwg D2010

FF 07-07-20 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/07/23

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: MIRROR ARM

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

For 07/07/20 (X6)

7.0

POWDER COATING

POWDER COATING



M102316



(GX)

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

Mch 07/07/21

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

For 07/07/23 (GX)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

For 07/07/23 (GX)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

For 07/07/23

Job Completion



W 07/07/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

